



CIP Marine

**Emergency Support
1-Day Turnaround for Custom Sizes**

CIP Composites are laminated polymer materials made by impregnating textiles with thermosetting resins. Solid lubricants are added to the resin to provide evenly dispersed lubrication throughout the material, eliminating the need for external lubrication. This combination of resin reinforced with textile creates a dimensionally stable material **ideal for replacing bronze** in marine environments.



Applications

- Rudder / Pintle
- Stern Tube
- Propeller Shaft
- Fin Stabilizers
- Thrusters
- Fairleads
- Crane Masts / Davits
- Winches / Capstans
- Skidding Pads
- Stern Rollers
- A-Frame / LARS



Benefits: self-lubricating • low coefficient of friction • high load capacity • eliminates greasing systems • wet or dry running • negligible water swell • extended operating life • light weight • manufactured to specification • nonconducting • common installation (press, freeze, fasten, or bond) • easy to machine • environmentally friendly • nonmetallic • made in the USA

One Group, One Location, Reaching Globally

Standard Shapes

Tubes

| | |
|------------------|--|
| Minimum Bore | 1/2 in. (13 mm) |
| Maximum Bore | 65 in. (1651 mm) |
| Standard Lengths | 16 – 24 – 32 in. (406 – 610 – 813 mm) |

Sheets

| | |
|-------------------|---|
| Minimum Thickness | 1/8 in. (3 mm) |
| Maximum Thickness | 6 in. (152 mm) |
| Standard Widths | 16 – 24 – 32 in. (406 – 610 – 813 mm) |
| Standard Lengths | 24 – 36 – 48 – 60 in. (610 – 914 – 1219 – 1524 mm) |

Custom Products / Short Lead Times

Custom sizes, fast delivery and expert service to meet your needs. CIP offers a fully equipped machine shop on location where components can be manufactured to customers' specifications or our experts can provide recommendations. Expedited requests for custom products are treated on an individual basis.



Physical Properties - CIP Marine

Compressive Strength

| | |
|----------|----------------------|
| Ultimate | 51,000 PSI (351 MPa) |
| Yield | 15,000 PSI (103 MPa) |

Tensile Strength

12,000 PSI (83 MPa)

Rockwell Hardness

100 M

Density

.047 lbs/in³ (1.3 g/cm³)

Water Swell

<0.15%

Mechanical Properties

Coefficient of Friction - Dry

0.15 - 0.20

Thermal Properties

Operating Temperatures

-40° to 200°F (-40° to 93°C)

Coefficient of Thermal Expansion

$3.5 \times 10^{-5} / \Delta^{\circ}F$ ($6.3 \times 10^{-5} / \Delta^{\circ}C$)



RINA and ABS Type Approved for rudder and stern tube bearings.



BLUEWATER

CIP is dedicated to providing the highest quality products with a focus on exceeding customer expectations. We strive for complete customer satisfaction through continuous improvement in service and quality.

RUBBER & GASKET CO.

Authorized Distributor

Distributed by **BLUEWATER RUBBER & GASKET**

Houma, LA (985) 851-2400

Belle Chase, LA (504) 392-3001

Bay St. Louis, MS (601) 432-2083

Brisbane, QLD, Queensland, Australia +61 7 3278 6155

Bayou La Batre, AL (256) 570-7900

Melbourne, VIC, Australia +61 3 9558 9975

Newcastle, NSW, Australia +61 2 4966 2699

Perth, Western Australia +61 8 9451 6011

Sydney, Blacktown, New South Wales +61 2 8886 1665